PATENT COOPERATION TREATY

Translation

PCT

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

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Applicant's or agent's file reference 185/WO/1	FOR FURTHER A	ACTION		cation of Transmittal of International Examination Report (Form PCT/IPEA/416)				
International application No.	International filing of	late (day/m	Priority date (day/month/year)					
PCT/EP00/05376	10 June 200	00 (10.06	5.00)	29 June 1999 (29.06.99)				
International Patent Classification (IPC) of H01M 4/24, 4/98, 4/38, 4/62	r national classification a	and IPC						
Applicant DEUT	SCHE AUTOMOB	ILGESE	LLSCHAI	Т МВН				
This international preliminary examples Authority and is transmitted to the	camination report has less applicant according to	been prepa Article 36.	red by this	International Preliminary Examining				
2. This REPORT consists of a total of	of 5 sheet	s, including	g this cover s	heet.				
This report is also accomp been amended and are the (see Rule 70.16 and Section	basis for this report and	or sheets c	ontaining re	ion, claims and/or drawings which have ectifications made before this Authority the PCT).				
These annexes consist of a	total of	sheets.						
3. This report contains indications re	lating to the following it	ems:						
I Basis of the repo	rt							
II Priority								
III Non-establishme	nt of opinion with regard	d to novelty	, inventive s	tep and industrial applicability				
IV Lack of unity of	•							
V Reasoned statem citations and exp	ent under Article 35(2) v lanations supporting suc	vith regard h statemen	to novelty, i	nventive step or industrial applicability;				
VI Certain documen	ts cited							
VII Certain defects in	the international applic	ation						
VIII Certain observations on the international application								
Date of submission of the demand		Date of c	ompletion o	f this report				
15 January 2001 (15.	01.01)		08 Fe	bruary 2001 (08.02.2001)				
Name and mailing address of the IPEA/EP		Authorized officer						
Facsimile No.		Telephone No.						

International application No.

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

PCT/EP00/05376

I. Basis	s of th	e report			
1. This	repor	t has been drawn of the 14 are referred to	on the basis of in this report	f (Replacement shee as "originally filed"	its which have been furnished to the receiving Office in response to an invitation and are not annexed to the report since they do not contain amendments.):
		the international	l application a	s originally filed.	
	\boxtimes	the description,	pages	1-6	_, as originally filed,
			pages		_, filed with the demand,
			pages		, filed with the letter of,
			pages		, filed with the letter of
	\boxtimes	the claims,	Nos.	1-17	_ , as originally filed,
					_ , as amended under Article 19,
			Nos		_, filed with the demand,
			Nos		_ , filed with the letter of ,
			Nos		, filed with the letter of
-	\boxtimes	the drawings,	sheets/fig	1/1	_ , as originally filed,
			sheets/fig _		_, filed with the demand,
			sheets/fig _	<u> </u>	, filed with the letter of,
			sheets/fig		_ , filed with the letter of
2. The a	mend	ments have resulte	ed in the cance	ellation of:	
		the description,	pages		
		the claims,			
	$\overline{\Box}$	the drawings,			
		me diamings,			
3.	This	report has been es	stablished as it	f (some of) the am	nendments had not been made, since they have been considered
	to go	beyond the discio	sure as filed,	as indicated in the	e Supplemental Box (Rule 70.2(c)).
4. Addit	ional o	observations, if ne	cessary:		
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memational	application No.
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V.	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

		g saen statement		
1.	Statement			
	Novelty (N)	Claims	1-17	YES
		Claims		NO
	Inventive step (IS)	Claims	1-17	YES
		Claims		NO
	Industrial applicability (IA)	Claims	1-17	YES
		Claims		NO NO

2. Citations and explanations

1. Prior art documents

D1: EP-A-0 735 093

D2: EP-A-0 277 332

D3: US-A-5 682 592

D4: Chemical Abstracts and Indexes, US, American Chemical Society, Columbus, Ohio, US, Vol. 119

(1993), Abstract No. 52967r

& JP-A-05 089 877

2. Novelty

The claimed subject matter is a novel selection of features with respect to document D1 (closest prior art).

In general terms, D1 describes a method for producing (positive and negative) electrodes containing an active material, fibrillating polytetrafluoroethylene (PTFE) as an organic binder, a conductivity-enhancing medium, and optionally a dispersing agent. The electrode material is obtained from the constituents by mixing (kneading and extrusion) and is applied to a metal substrate. In addition to all the commonly used positive electrode materials (such as LiCoO2, LiNiO2,

lithium manganese oxides, lithium vanadium oxides, MnO_2 , ZnO, $Ni(OH)_2$, carbon fluoride and CuO) and negative electrode materials (such as metallic lithium and alloys thereof, Zn, $Cd(OH)_2$, lithium-absorbing carbon and carbon blacks), D1 also mentions hydrogen storage alloys as possible active electrode materials.

The organic binder in D1 is an aqueous or non-aqueous dispersion of core-shell composite particles, consisting of a core of fibrillating PTFE and a shell of non-fibrillating fluorinated polymer (VdF, TFE, CTFE). In the case of a non-aqueous dispersion, an alcohol such as isopropanol can be used as the dispersing and wetting agent for the PTFE particles (bottom of page 4). It is therefore clear that D1 uses a dispersion of PTFE particles in an organic dispersing agent which may contain alcohol, whereas the present invention starts with solid PTFE powder which is wetted with an aqueous-alcoholic phase during processing.

Active carbon, carbon black, acetylene carbon black, graphite and conductive polymers (e.g. polyaniline) are mentioned as conductive media.

D1 does not provide a specific example of a hydrogen storage electrode containing PTFE, carbon black and a C_3 - C_6 alcohol as a dispersing agent.

To arrive at the subject matter of the present application therefore requires a deliberate and specific selection from among the various equivalent alternatives described in D1 for the active electrode substances, dispersing and wetting agents and conductive substances.

The claimed electrode is not known from any of the other cited documents.

Document D2 discloses a hydrogen storage electrode made of Raney nickel and fibrillating PTFE by intensive kneading and rolling. The electrode does not contain carbon black or a C_3 - C_6 alcohol as a dispersing agent.

Document D3 discloses a paste-like metal hydride electrode for nickel/metal hydride batteries. The electrode is obtained from a mixture of a powdered composition metal, 1-10% Ketjen Black (or nickel powder), 1-20% (preferably 10%) PTFE, and 2% hydroxypropyl methyl cellulose (see Example 1). It does not include a C₃-C₆ alcohol or a comparable substance as a dispersing or wetting agent for the PTFE. It may be assumed that the use of C₃-C₆ alcohols in the manufacturing process, as per the present invention, causes a different and improved dispersion and fibrillation of the PTFE in the electrode material, such that the finished and dried electrode (after evaporation of the C₃-C₆ alcohol) is different from the electrode obtainable by the process according to D3.

Document D4 discloses a hydrogen storage electrode made of an active hydrogen storage material, an organic binder (polyvinyl alcohol) and carbon black.

Claim 1 therefore meets the requirement of PCT Article 33(2) (novelty).

The same applies to product Claims 2-7 (which refer back to Claim 1) and also to the claimed processes for manufacturing the claimed electrode (Claims 8-16) and to the claimed use of the novel electrode (Claim 17).

3. <u>Inventive step</u>

Although D1 does mention (see bottom of page 4) the wetting action of organic solvents such as isopropanol on finely dispersed PTFE, the main emphasis appears to be on the use of their dispersing action to obtain a stable organosol. This cursory reference is not enough to prompt a person skilled in the art to use aqueous C_1 - C_3 alcohols in conjunction with solid PTFE powder.

Thus, since none of the relevant documents proposes a binder consisting of solid PTFE which is wetted during processing by an aqueous-alcoholic phase containing C_1 - C_3 alcohols, the claimed subject matter can also be acknowledged as inventive.

The same applies to product Claims 2-7 (which refer back to Claim 1) and also to the claimed process for manufacturing the claimed electrode (Claims 8-16) and to the claimed use of the novel electrode (Claim 17).

The application therefore meets the requirement of PCT Article 33(3) (inventive step).

4. <u>Industrial applicability</u>

The invention can be used in industry in the field of battery and accumulator manufacturing. The application therefore meets the requirement of PCT Article 33(4).

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VII.	Certain d	efec	ts in tl	he inter	nation	al appi	icatio	on										
The 1	following d	lefec	ts in th	ne form	or con	tents of	the ir	nterna	tional ap	plica	tion h	ive been	noted:					
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VIII. Certain observations on the international applic	cation
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The following observations on the clarity of the claims, description, and drawings or on the question whether the claims are fully supported by the description, are made:

In Claims 1 and 8, the term "higher" used to describe the $C_1\text{-}C_3$ alcohols should be deleted, firstly because it is factually incorrect and secondly because it is redundant as a description of these alcohols (PCT Article 6).